



# THE SSC CONTROLS COMPANY

PREMIER INDUSTRIAL CONTROLS

**Product Information Sheet**

## C870-1025 TIG Welding Foot Control

The C800 foot controls are dependable workhorses with high-performance characteristics. The C870-1025 is designed for use with "old" Hobart® TIG welding machines which use the Hobart® 409004A foot control (such as the CyberTig®). Designed for the pro, these rugged and dependable controls provide a tremendous value. The patented design improves low-current welding while providing classic arc control.

The design features a durable 16-gauge steel case, an oversized top traction area, non-slip 3M® traction pads, comfortable at-rest and operating foot positions, heavy-duty cable, and high-precision components. Simply press the pedal to activate the gas contactor and increase current; release the pedal to turn off the weld output and activate the afterflow cycle. Includes a 25-foot cable and 10-pin plug which mate to the power source.

- Patented design is tested to one million lifecycles.
- Designed and manufactured under a quality system certified to ISO 9001 requirements.
- Replaces Hobart® part number 409004A.
- 1-year warranty on parts and labor.
- Made in USA.



**Dimensions, L x W x H, in. (cm.):**  
8.8 x 5.5 x 4 (22.4 x 14.0 x 10.2)

**Weight, pounds (kg.):** 6.1 (2.8)

**Certification:** CSA NRTL/C

**Patent:** 5,535,642

**Finish:** powder paint, matte black

<p><b>Wiring Diagram</b> <b>C870-1025 Foot Control</b></p>	<p><b>10-Pin Amphenol® connector</b></p>
<p> <b>Warning:</b> Disconnect input power to the power source before installing or removing this control.</p>	

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