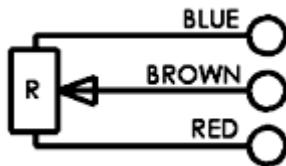
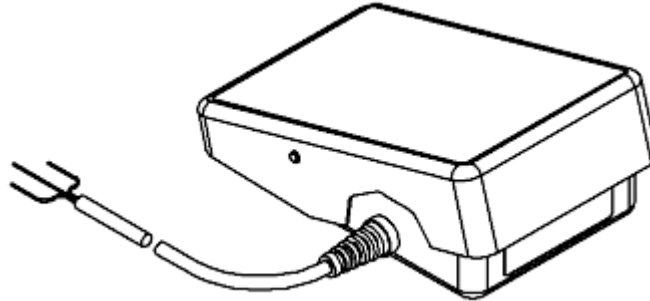




THE SSC CONTROLS COMPANY

PREMIER INDUSTRIAL CONTROLS

L- and M-Series Potentiometer Foot Control Wiring Diagram



With pedal up:
 blue-brown = max. pot value
 red-brown = min. pot value (zero)
With pedal down:
 Blue-brown = min. pot value (zero)
 Red-brown = max. pot value
Note: Resistance tolerance is $\pm 10\%$.



Warning: To avoid personal injury, do not use foot controls on machinery lacking effective point-of-operation safeguards. Disconnect input power before installation.

Model	Action	Potentiometer	Cord
L1000	momentary	1,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
L5000	momentary	5,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
L10000	momentary	10,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
L25000	momentary	25,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
M1000	maintained	1,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
M5000	maintained	5,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
M10000	maintained	10,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads
M25000	maintained	25,000 ohm, 2 watt, 125/250 VAC	8-foot cable with leads

Notes:

Momentary action - Press and hold to activate, release to return upright.

Maintained action - Stays in place once you set it; will not move until further adjustment.

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